



SPECIFICATIONS

MATERIAL

The AU-11 square ash urn shall be fabricated with 3/4" bar formed and welded to 3/4" vertical flat steel bars. Top and base horizontal rims shall be 1-1/4" Sch. 40 pipe with a 1.66" OD. Top shall be 14 gauge steel. All steel shall conform to ASTM A36 hot rolled steel and shall be wheelabrated prior to fabrication.

Ash pan shall be 16 gauge spun aluminum powdercoated to match and attached with plastic coated cable.

Optional Liner

Square liner shall be 14 gauge steel, powder coated to match the ash urn.

WELDS

All welds shall be smooth, continuous fillet welds ground smooth where necessary to remove any burrs or sharp edges.

PROTECTIVE COATING

After fabrication all steel shall be cleaned and treated with a five stage iron phosphate process prior to the coating application. The protective coating shall be either polyester or polyester TGIC powder applied by the dry electrostatic method. The resultant coating shall be minimum of 4 mills thick on all surfaces.

OPTIONS

- Top: Rain shield
- Square liner

AU-11 Ash Urn

FairWeather Site Furnishings

360-895-2626 or Toll Free 800-323-1798

Port Orchard, Washington

©1999-2002 Leader International Corporation,
FairWeather Site Furnishings division