



SPECIFICATIONS

MATERIAL

Wood: Wood shall be 20 ea. 3/4" x 1-1/2" boards, all edges eased.

Frame: The AU-2 ash urn shall be fabricated with 1/4" x 2" horizontal mild steel hoops. All steel shall conform to ASTM A36 hot rolled steel and shall be wheelabrated prior to fabrication.

FASTENERS

Wood shall be attached to frames with vandal resistant Stainless steel pan head square drive screws. Mounting hardware by others.

Ash pan shall be 16 gauge spun aluminum powdercoated to match and attached with plastic coated cable.

Optional Liner

Liner shall be 14 gauge steel, powder coated to match the ash urn.

PROTECTIVE COATINGS

Wood: clear wood preservative

Metal: After fabrication all steel shall be cleaned and treated with a five stage iron phosphate process prior to the coating application. The protective coating shall be either polyester or polyester TGIC powder applied by the dry electrostatic method. The resultant coating shall be minimum of 4 mills thick on all surfaces.

Anchor bolts by others.

OPTIONS

liner

Wood: Western red cedar, clear v.g.

Douglas Fir, lpe

AU-2 Ash Urn

FairWeather Site Furnishings

360-895-2626 or Toll Free 800-323-1798

Port Orchard, Washington

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