



SPECIFICATIONS

MATERIAL

The AU-3.2 ash urn shall be fabricated with 1/4" x 2" mild steel vertical slats welded to 1/4" x 2" horizontal steel hoops. Decorative rings shall be 3 inch sch. 80 pipe, 3 1/2" OD, 1/2" thick, welded to hoops. All steel shall conform to ASTM A36 hot rolled steel and shall be wheelabrated prior to fabrication.

Ash pan shall be 16 gauge spun aluminum powdercoated to match and attached with plastic coated cable.

Optional Liner

Liner shall be 14 gauge steel, powder coated to match the ash urn.

WELDS

All welds between flat straps shall be smooth, continuous fillet welds ground smooth where necessary to remove any burrs or sharp edges. All rings shall be welded to the horizontal bands with smooth continuous fillet welds at the points of tangency. Spot welds at this juncture point will not be acceptable. All welds shall be ground smooth and flush with the outside face of the ash urn.

PROTECTIVE COATING

After fabrication all steel shall be cleaned and treated with a five stage iron phosphate process prior to the coating application. The protective coating shall be either polyester or polyester TGIC powder applied by the dry electrostatic method. The resultant coating shall be minimum of 4 mills thick on all surfaces.

Anchor bolts by others.

OPTIONS

liner

AU-3.2 Ash Urn

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