

SPECIFICATIONS

MATERIAL

The B-2, 6" bollard shall be fabricated with 5" sch. 10 steel pipe (5.56" OD) and a schedule 40 weld cap welded and ground smooth. Steel shall conform to ASTM A53.

The in ground receiver, for **removable bollard only** shall be fabricated with 6.62" OD steel sleeve welded to a 3" x 5" lockwell.

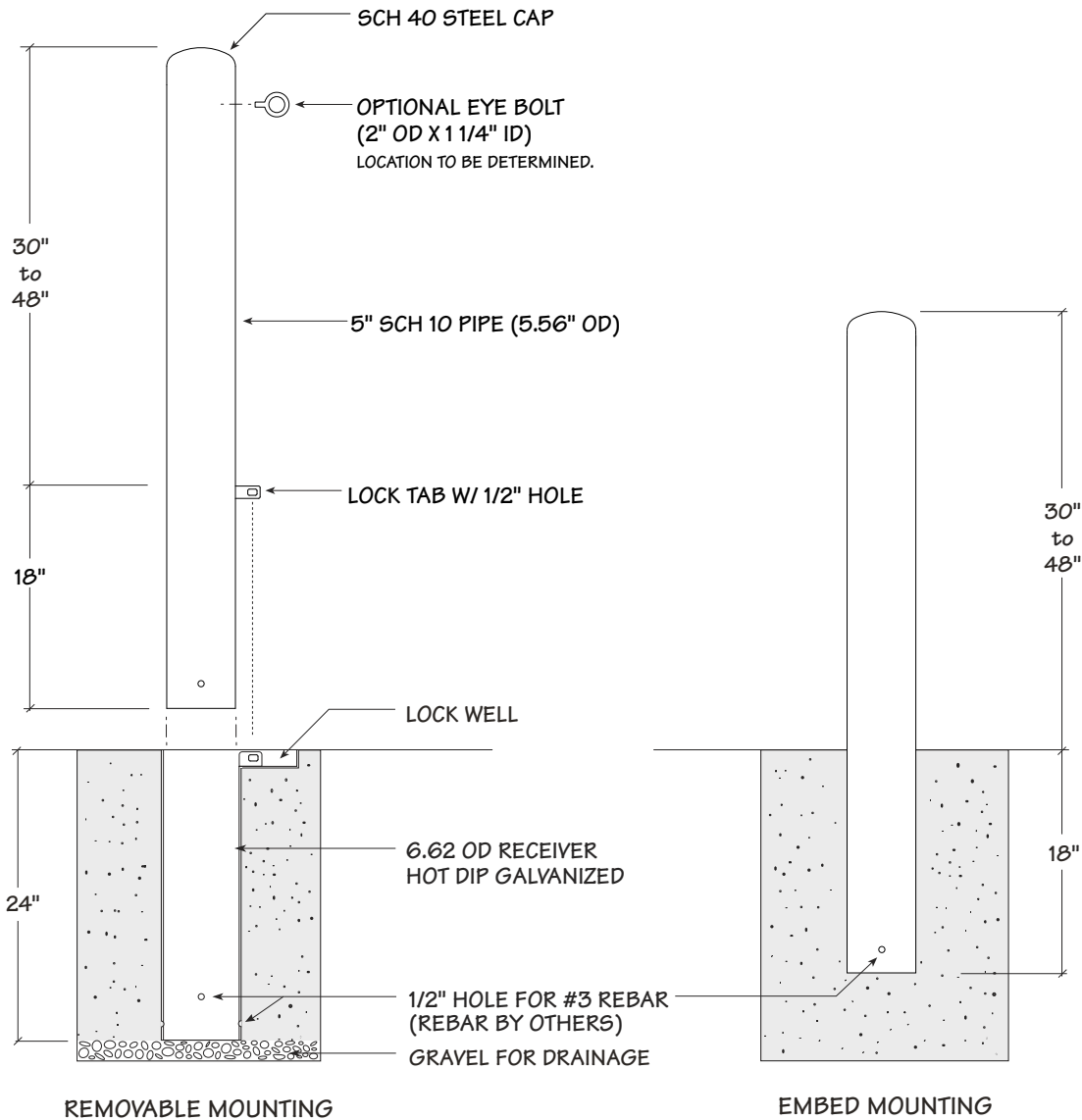
PROTECTIVE COATINGS

Powder Coating: Following fabrication bollards shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

Note: Unless otherwise specified, bollards shall be powder coated a standard FairWeather color.

Options: Sch 40 or Sch 80 pipe, eye bolts
 On removable bollards, receiver cover and lock well.
 Mounting: Surface, removable or embed

Please Note: Depth and diameter of installation hole may vary with soil conditions. Consult project engineer for correct dimensions.



REV 4-20-06

Model B-2, 6" Bollard, No Collars

FairWeather Site Furnishings

360-895-2626 or Toll Free 800-323-1798

Port Orchard, Washington

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