



SPECIFICATIONS

MATERIAL

The B-5 bollard shall be fabricated with 5" sch. 10 steel pipe (5.56" OD) fully welded to the angled top, 1 sch. 80 collar and base. Steel shall conform to ASTM A106B.

The bollard pipe shall be welded to a 5/8" base plate with 5/8" holes for 1/2" anchor bolts. Anchor bolts by others.

PROTECTIVE COATINGS

Powder Coating: Following fabrication bollards shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

Note: Unless otherwise specified, bollards shall be powder coated a standard FairWeather color.

Options: Sch 40 or Sch 80 pipe, eye bolts

REV 4-21-05

B-5, 6" Bollard with Surface Mount Option

FairWeather Site Furnishings

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Port Orchard, Washington

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