



SPECIFICATIONS

MATERIAL

The B4-8A bollard body shall be fabricated with 8" .188 wall pipe (8.625 OD) in section and reveal lengths to be determined by the customer. The B4-8A2 bollard has a flat top and 2 reveals at the locations shown unless otherwise specified. All steel shall conform to ASTM A53.

Surface mount bollard pipe shall be welded to a 3/4" thick base plate with 5/8" holes for 1/2" anchor bolts. Anchor bolts by others.

Options: Sch. 40 pipe, eye bolts

PROTECTIVE COATINGS

Powder Coating: Following fabrication bollards shall be cleaned and treated with a five stage iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or TGIC powder applied by the dry electrostatic process. Following application the parts shall be baked at 350 to 400 degrees F. and maintained at that temperature until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

**Model B4-8A2 Bollard
Permanent Embed Mount**

FairWeather

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