

SPECIFICATIONS

MATERIAL

The F-8 table and each seat is constructed in 3 sections: 2 support legs and 1 fully welded top. All parts are drilled and formed for quick assembly. Seat and table tops shall be fabricated with 1/4" x 1 1/2" mild steel strap fully welded to 2" sch. 40 steel pipe. Seat support legs shall be fabricated with .120 x 2 1/2" square tube. The table support legs shall be fabricated with .120 x 4" square tube. Surface Mount: Table base is 16" square, 3/8" thick plate fully welded to 4" square tube, seat bases are 8" square, 3/8" thick plate fully welded to 2 1/2" square tube. All steel shall conform to ASTM A36 hot rolled steel and shall be wheelabrated prior to fabrication.

HARDWARE

Support legs shall be attached to table and bench seat tops with 1/2 x 1" stainless steel bolts and washers provided.

SURFACE MOUNT: Anchor bolts by others

PERMANENT EMBED MOUNTING:

Depth and diameter of post holes may vary with soil conditions. Consult project engineer for correct dimensions.

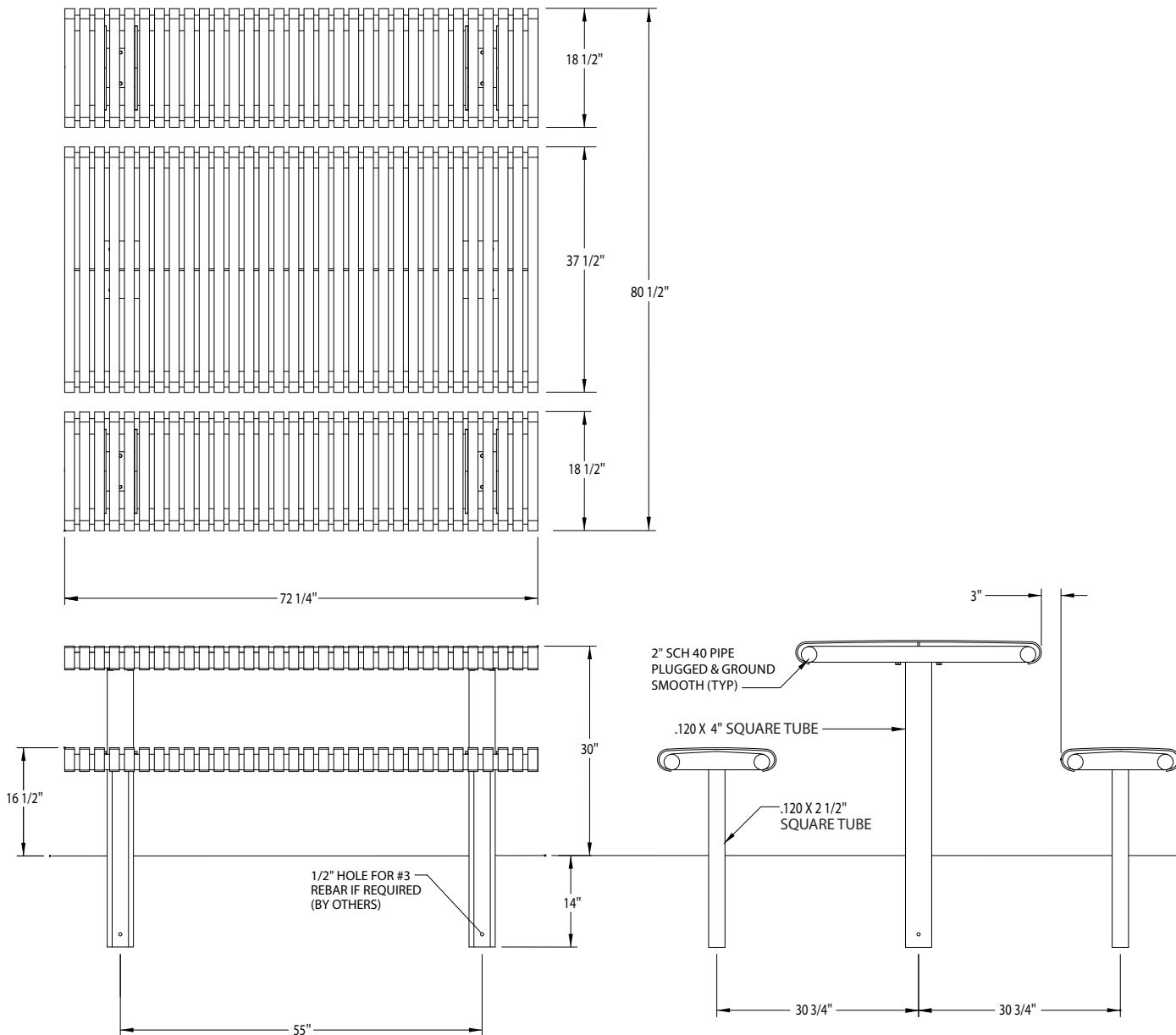
PROTECTIVE COATINGS

All steel, following fabrication shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

Note: Unless otherwise specified, steel shall be powder coated a standard FairWeather color.

OPTIONS

Mounting: surface mount or permanent embed
Handicapped Access



REV 4-24-07

Model F-8, Steel Strap Picnic Table, 6 ft.

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Port Orchard, Washington

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