



SPECIFICATIONS

MATERIAL

The PA-1 bench is constructed of mild steel in three sections consisting of two end sections and one seat section fully welded. All parts are drilled and precisely formed for quick assembly. End sections are made with 1/2" x 2" formed steel. All seat sections are made using 1" schedule 40 pipe and 1/4" x 1 - 1/2" mild steel strap. All steel shall conform to ASTM A 36 hot rolled steel and shall be wheelabrated prior to fabrication.

FASTENERS

Fasteners shall be Stainless Steel 3/8" socket head cap screws with vandal resistant pins. **Anchor bolts by others.**

PROTECTIVE COATINGS

All steel, following fabrication shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

OPTIONS

Length: 4, 5, 6, 8 ft. standard, other lengths available

PA-1 bench lengths up to 8 ft available without an additional frame. All benches longer than 8ft. will require a center frame.

REV 9-28-04

Pacifica Series, Model PA-1 Bench

FairWeather Site Furnishings

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