



SPECIFICATIONS

MATERIAL

The PTR-3.2 and PTR-4 planters shall be fabricated with 1/4 x 2" mild steel vertical slats welded to 1/4 x 2" hoops. Decorative rings, PTR-3 only shall be 3" sch. 80 pipe, 3 1/2" OD, 1/2" thick, welded to hoops. All steel shall conform to ASTM A36 hot rolled steel and shall be wheelabrated prior to fabrication.

Optional Lining shall be formed from 20 gauge steel, powder coated to match the planter.

WELDS

All welds between flat straps shall be smooth, continuous fillet welds ground smooth where necessary, to remove any burs or sharp edges.

PROTECTIVE COATINGS

Following fabrication the planters shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coating shall be either polyester or polyester TGIC powder applied by the dry electrostatic method. The resultant coating shall be minimum of 4 mills thick on all surfaces.

OPTIONS

- PTR-3.1 w/decorative rings top and bottom
- Lining
- Other heights available

Note:

Insert for potting soil provided by others.

PTR-3.2 and PTR 4 Planters

FairWeather Site Furnishings

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Port Orchard, Washington

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