



REV 10-10-07

SPECIFICATIONS

MATERIAL

2 x 6 Elements (1-1/2" x 5-1/2") Wood, all edges eased or recycled plastic

Seat Frame – two each 1-1/2" (1.9" OD) sch. 40 pipe fully welded to 3/8" x 3" steel strap

End frames – Ductile cast iron with arm rest ground smooth. Castings shall be 1-1/4" wide with a web thickness of 5/8"

HARDWARE

Assembly hardware – Seat elements attach to frame with 3/8" x 1-1/2" SS lag screws. End frames attach to spreader bar with 3/8" SS buttonhead bolts.

Anchor bolts – by others

PROTECTIVE COATINGS

Wood: clear wood preservative

Powder Coating, for frames: Following fabrication metal frames shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

OPTIONS

Hot dip Galvanizing, for steel seat frame: Following fabrication frames shall be hot dip galvanized to standard ASTM A123, 3 to 4 mils thick

Wood: Western red cedar, clear vg Douglas Fir, lpe, other species available on request.

Recycled Plastic: Grey, cedar, weathered wood

Model TF-1.3 Backless Bench

FairWeather Site Furnishings

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Port Orchard, Washington

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