

SPECIFICATIONS

MATERIAL

Wood: 10 each 1 1/2" x 2 1/2" wood elements,
All edged eased.

End Frames: Ductile cast iron end frames cast with 1/4" x 2" flange to attach wood elements. Frames shall have an arm rest flared to 2 5/8". Frames shall have a recess for hardware which attaches stretcher bar.

Center strap: 3/8" x 2" mild steel predrilled to accept hardware. All steel shall conform to ASTM A 36 hot rolled steel and shall be wheelabrated prior to fabrication.

Stretcher bar: 1" sch. 40 pipe (1-5/16" OD)

FASTENERS

Wood shall be attached to end frames and center frame with #14 stainless steel vandal resistant screws. Stretcher bar shall be attached to end frame with 3/8" x 1 1/4" SS buttonhead bolts and washers.

Anchor bolts by others.

PROTECTIVE COATINGS

Wood: clear wood preservative

Powder Coating: Following fabrication parts shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

OPTIONS

Length: 4, to 8 ft. standard, other lengths available

Center Frame or Center Arm

Wood: Western red cedar, clear vertical grain Douglas fir, Clear all heart redwood, lpe, other species available on request

Recycled Plastic-see TD-3P

Tradition Series, TD-3 Bench

FairWeather Site Furnishings

360-895-2626 or Toll Free 800-323-1798
Port Orchard, Washington

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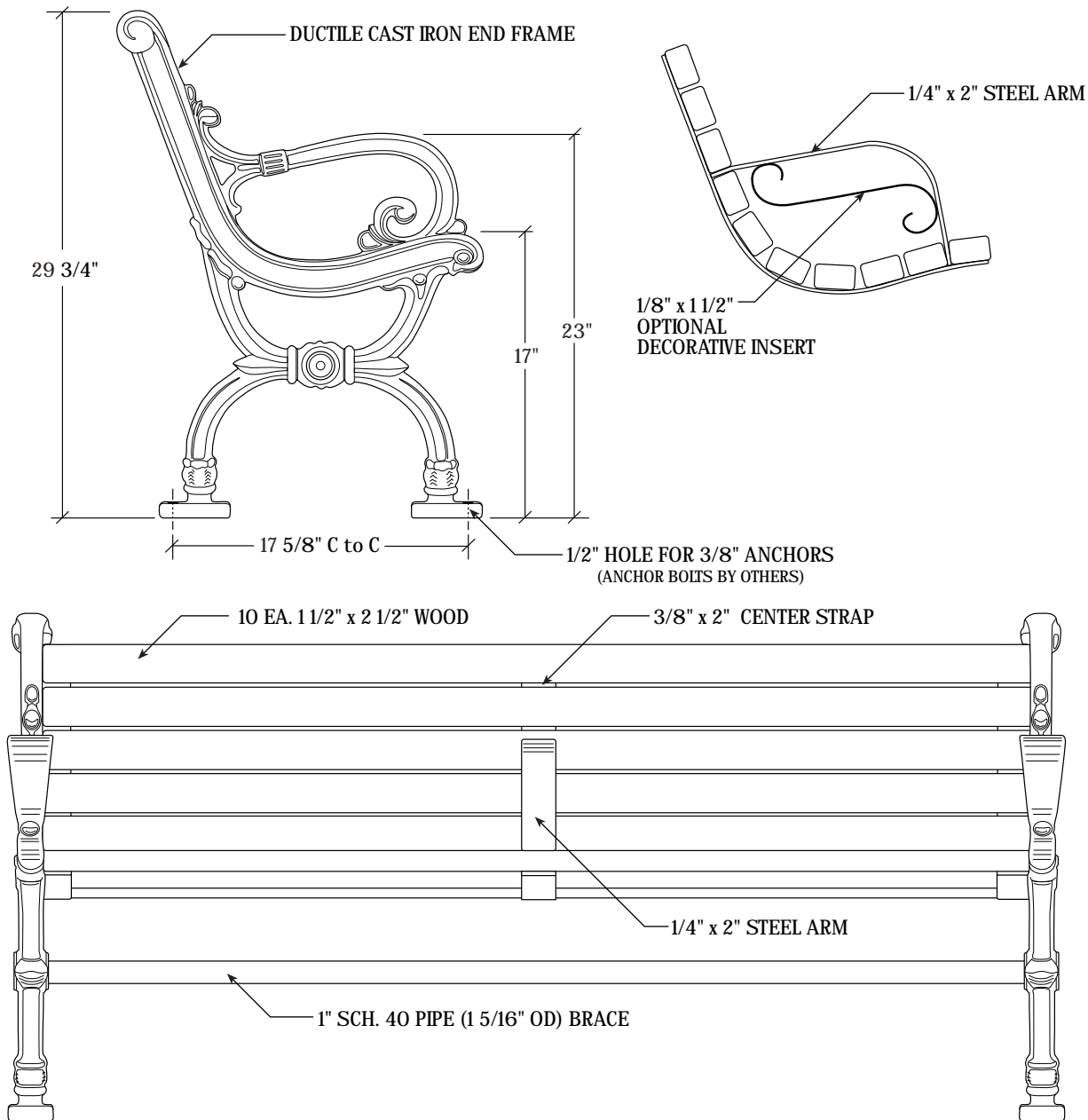
OPTIONS

Length: 4, to 8 ft. standard, other lengths
available

decorative insert for arm

Wood: Western red cedar, clear vertical grain
Douglas fir, Clear all heart redwood, lpe, other
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Recycled Plastic-see TD-3P



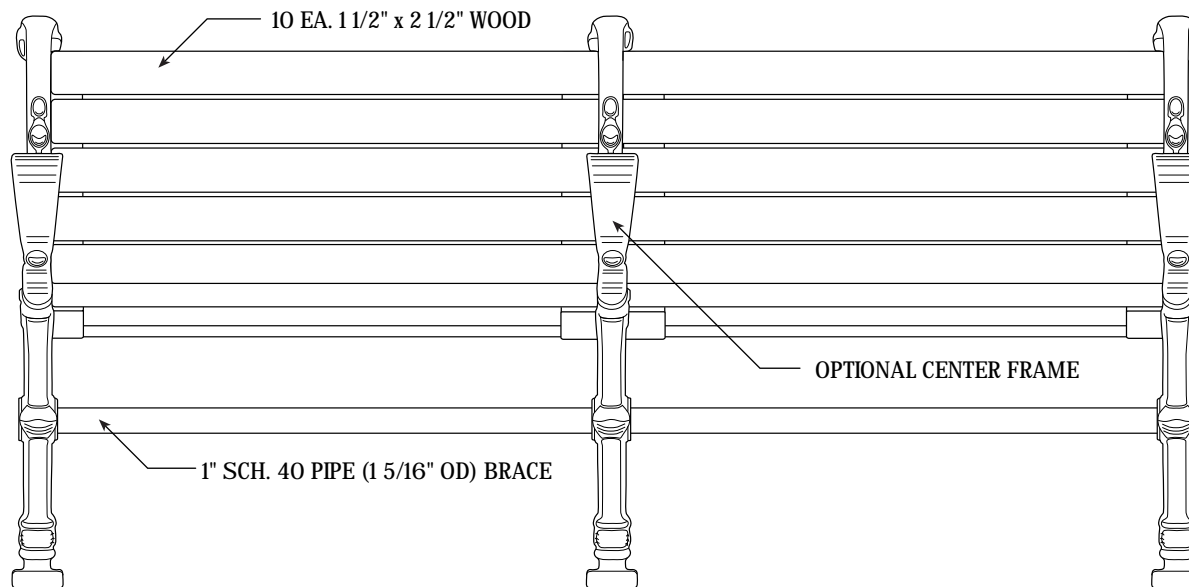
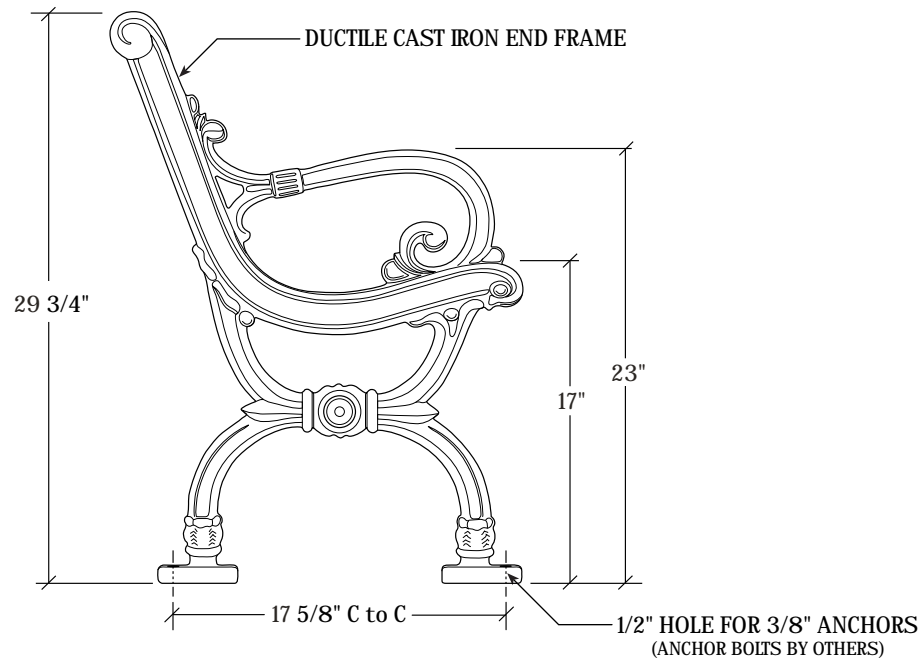
Tradition Series, TD-3 Bench with center arm

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