



REV 8-31-04

## SPECIFICATIONS

### MATERIAL

**Wood:** Wood shall be 3 each 1-1/2" x 2-1/2" and 2 each 1-1/2" x 5-1/2" boards, all edges eased. All boards are 2 inches shorter than nominal size. For example, 6 ft. bench would be 5 ft. 10 in. out to out.

**Frame:** The frame shall be fabricated 3/8" x 3" mild steel drilled and formed for quick assembly, fully welded to .120 x 2" x 2" square steel tube. Benches 5 ft. through 7 ft. long shall have a center strap. Benches 8 ft. through 12 ft. long shall have a complete center frame. All steel shall conform to ASTM A 36 hot rolled steel.

### FASTENERS

Wood shall be attached to frames with carriage bolts unless otherwise specified. Mounting hardware by others.

### PROTECTIVE COATINGS

**Wood:** clear wood preservative

**Metal:** Following fabrication, all metal elements shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment followed with an acidic sealer for maximum adhesion. The protective coatings shall be either polyester or polyester TGIC powder. Following application the parts shall be baked until properly cured. The coating shall be a minimum of 4 mils thick on all surfaces.

### OPTIONS

**Mountings:** Surface mount or embed

**Arms:** Arms shall be 3/8" x 2" steel strap welded to seat.

**Length:** 4 to 8 ft. standard, other lengths available

**Wood:** Western red cedar, clear vg Douglas Fir, lpe other species available on request.

**Recycled Plastic:** Grey, cedar, weathered wood, light oak

# Utility Series, Model UT-2 Bench

## FairWeather Site Furnishings

360-895-2626 or Toll Free 800-323-1798

Port Orchard, Washington

©1999-2004 Leader International Corporation,  
FairWeather Site Furnishings division